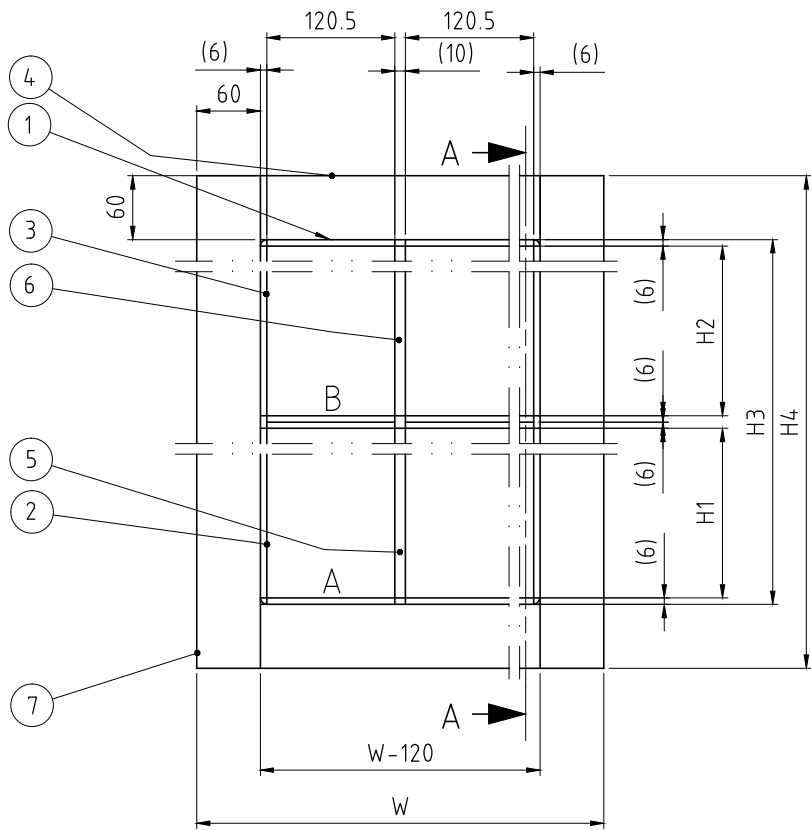


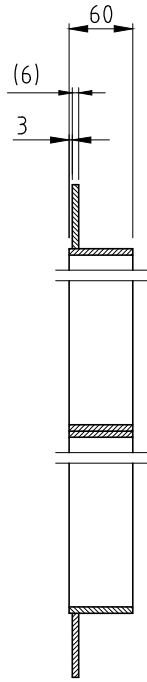


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ASSEMBLE AND WELDING G EX 120+ COMBI FRAME



A - A

G...W EX 120 +COMBINATION FRAME VARIOUS FRAME SIZES					
TYPE A•BxN	H1 (mm)	H2 (mm)	H3 (mm)	H4 (mm)	N=2-→10
G8•8xN	278	278	580	700	xN
G8•6xN	278	218	520	640	
G8•4xN	278	159.5	461.5	581.5	
G8•2xN	278	101	403	523	
G6•6xN	218	218	460	580	
G6•4xN	218	159.5	401.5	521.5	
G6•2xN	218	101	343	463	
G4•4xN	159.5	159.5	343	463	
G4•2xN	159.5	101	284.5	404.5	
G2•2xN	101	101	226	346	

WIDTH OF COMBINATION FRAME NUMBER OF PIECES			
COMBI (xN)	W (mm)	A (pcs)	B (pcs)
x2	383	8	1
x3	513.5	12	2
x4	644	16	3
x5	774.5	20	4
x6	905	24	5
x7	1035.5	28	6
x8	1166	32	7
x9	1296.5	36	8
x10	1427	40	9

NOTE:
A•BxN = COMBINATION FRAMES FROM TWO DIFFERENT SIZES OF FRAMES IN ROWS.

A		2016-04-20	xx-benlun
Rev	Type of revision	Date	Sign

7	2	FLAT BAR	60x6 L=H4	-
6	B	FLAT BAR	60x10 L=H2	-
5	B	FLAT BAR	60x10 L=H1	-
4	2	FLAT BAR	60x6 L=W-120	-
3	2	FLAT BAR	60x6 L=H2	-
2	2	FLAT BAR	60x6 L=H1	-
1	A	FLAT BAR	60x6 L=120,5	-
Item	Qty	Designation	Specification	NetWeight
General tolerance ISO 2768-M/K		Welded details EN ISO 5817-B	General surface roughness, Ra 12.5	Designed by xx-benlun
ISO 19720-BF		EN ISO 10042-B		Created Date 2016-04-20
				Latest save Date 2016-04-22
				Format A2
				Scale 1:5
				Sheet no
				TotWeight -
Title G...W EX 120 FRAME +COMBINATION FRAME				Projection method
Restricted due to Information drawing				Rev A
Drawing number S1511959				