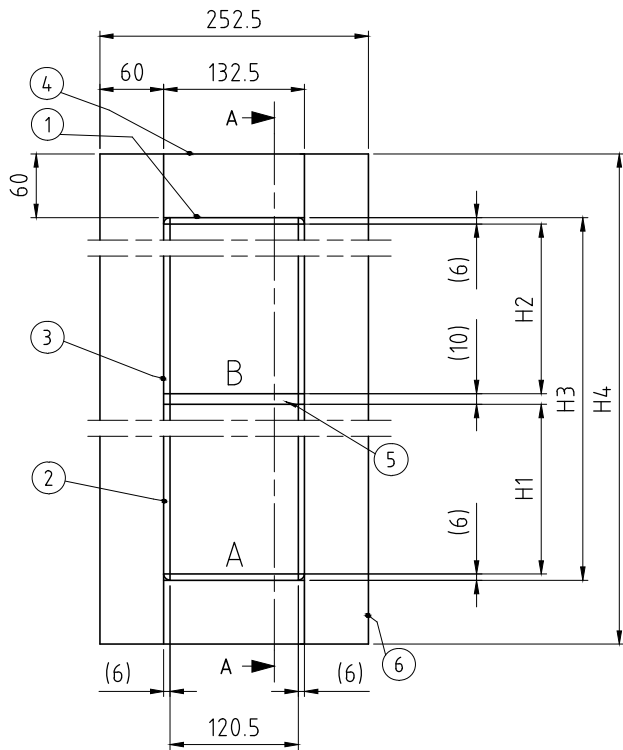


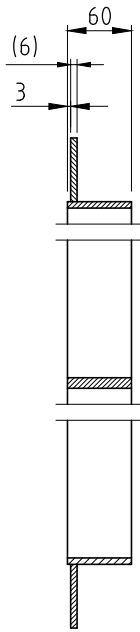


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ASSEMBLE AND WELDING G EX 120+ FRAME



A-A

G EX 120 +SINGLE FRAME VARIOUS FRAME SIZES				
TYPE A+Bx1	H1 (mm)	H2 (mm)	H3 (mm)	H4 (mm)
G8+8x1	278	278	578	698
G8+6x1	278	218	518	638
G8+4x1	278	159.5	459.5	579.5
G8+2x1	278	101	401	521
G6+6x1	218	218	458	578
G6+4x1	218	159.5	399.5	519.5
G6+2x1	218	101	341	461
G4+4x1	159.5	159.5	341	461
G4+2x1	159.5	101	282.5	402.5
G2+2x1	101	101	224	344

NOTE:
A+Bx1 = SINGLE FRAMES FROM TWO DIFFERENT SIZES OF FRAMES IN ROWS.

A		2016-04-20	xx-benlun
Rev	Type of revision	Date	Sign

6	2	FLAT BAR	60x6 L=H4	-
5	1	FLAT BAR	60x10 L=120.5	-
4	2	FLAT BAR	60x6 L=132.5	-
3	2	FLAT BAR	60x6 L=H2	-
2	2	FLAT BAR	60x6 L=H1	-
1	2	FLAT BAR	60x6 L=120.5	-
Item	Qty	Designation	Specification	Net Weight
General Tolerance ISO 2768-M/K		Welded details EN ISO 5817-B	General surface roughness, Ra 12.5	Designed by xx-benlun
ISO 19720-BF		EN ISO 10042-B	Created Date 2016-04-20	Latest save date 2016-04-22
			Format A2	Scale 1:5
			Sheet no	Tot Weight -
			Title G...W EX 120 FRAME +SINGLE FRAME	
			Projection method 	
			Restricted due to Information drawing	Rev A
			Drawing number S1511956	