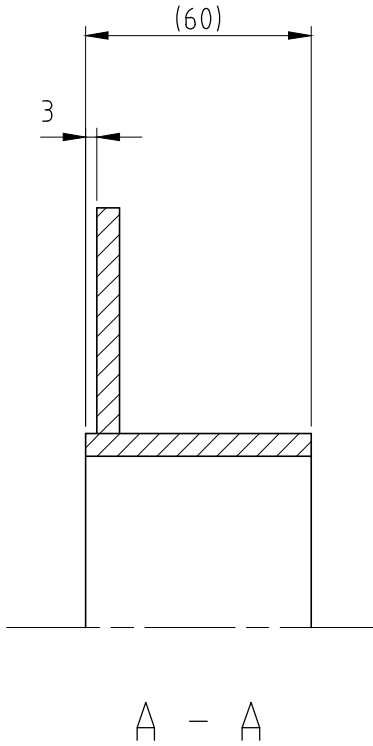
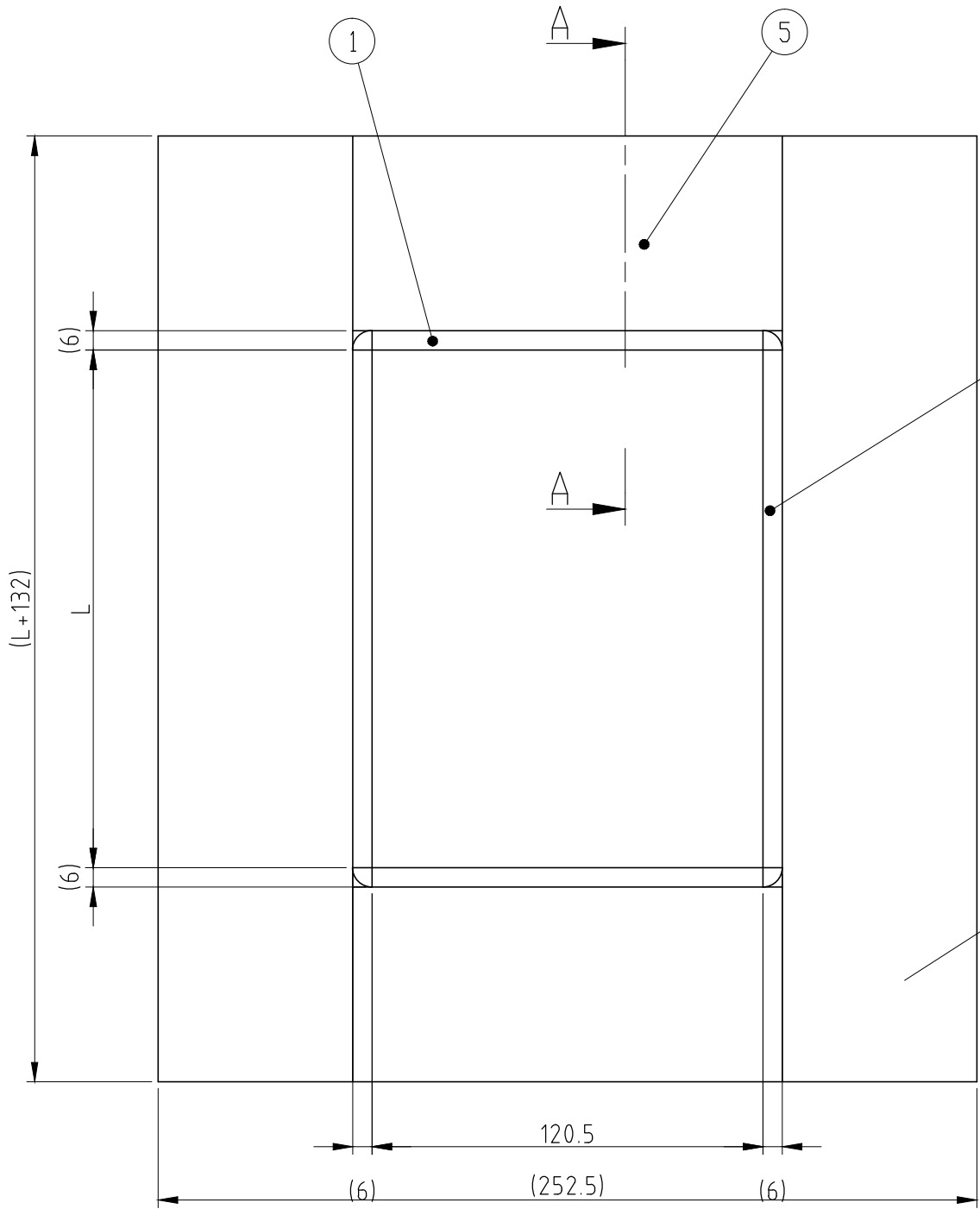
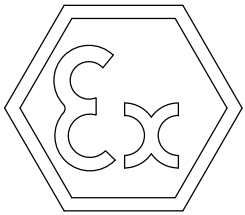


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SCHEDULE

TYPE	L	ITEM
G-2	101	2
G-4	159.5	3
G-6	218	4
G-8	278	5

NOTE

G FRAMES ARE FABRICATED IN
 4 HEIGHTS SEE SCHEDULE.
 SHARP EDGES BROKEN.

10	(2)	G 8 FLAT BAR	60x6-410	-
9	(2)	G 8 FLAT BAR	60x6-278	-
8	(2)	G 6 FLAT BAR	60x6-350	-
7	(2)	G 4 FLAT BAR	60x6-292	-
6	(2)	G 2 FLAT BAR	60x6-233	-
5	2	G TOP, BOTTOM FLAT BAR	60x6-133	-
4	(2)	G 6 FLAT BAR	60x6-218	-
3	(2)	G 4 FLAT BAR	60x6-160	-
2	(2)	G 2 FLAT BAR	60x6-101	-
1	2	G TOP, BOTTOM FLAT BAR	60x6-121	-

Item	Qty	Designation	Specification	NetWeight
General tolerance ISO 2768-1/2-m/K EN ISO 13920-BF		Welded details EN ISO 5817-B EN ISO 10042-B	General surface roughness, Ra 12,5	
Designed by xx-benlun		Created Date 2016-04-20	Latest save date 2016-04-22	Format A3
Scale 1:2		Sheet no		TotWeight -
Title G...W EX 120 FRAME SINGLE FRAME		Drawing number S1511954		Rev A
Restricted due to Information drawing				

A		2016-04-20	xx-benlun
Rev	Type of revision	Date	Sign

