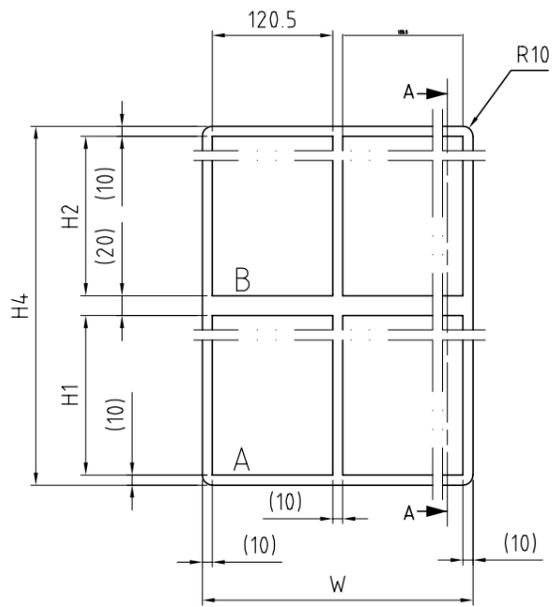


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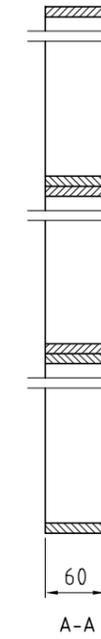
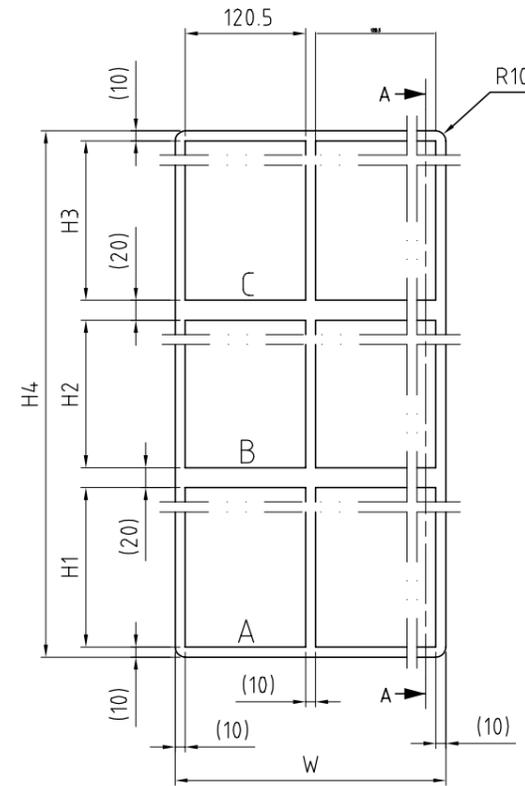
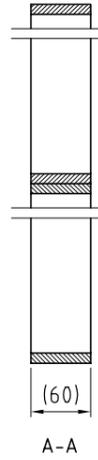
S EX 120+ COMBI FRAME EQUAL OPENING SIZE				
TYPE A+BxN	H1 (mm)	H2 (mm)	H4 (mm)	N=2->10
S8+8xN	278	278	596	xN
S6+6xN	218	218	476	
S4+4xN	159.5	159.5	359	
S2+2xN	101	101	242	

NOTE:
A+BxN= SINGLE FRAMES FROM TWO EQUAL SIZES OFF FRAMES IN ROWS.

S EX 120+ COMBI FRAME VARIOUS FRAME SIZES				
TYPE A+BxN	H1 (mm)	H2 (mm)	H4 (mm)	N=2->10
S8+6xN	278	218	536	xN
S8+4xN	278	159.5	477.5	
S8+2xN	278	101	419	
S6+4xN	218	159.5	417.5	
S6+2xN	218	101	359	
S4+2xN	159.5	101	300.5	

NOTE:
A+BxN= SINGLE FRAMES FROM TWO DIFFERENT SIZES OFF FRAMES IN ROWS.

WIDTH OFF COMBI FRAME NUMBER OF PIECES				
COMBI (xN)	W (mm)	A (pcs)	B (pcs)	C (pcs)
x2	271	8	3	3
x3	401.5	12	4	4
x4	532	16	5	5
x5	662.5	20	6	6
x6	793	24	7	7
x7	923.5	28	8	8
x8	1054	32	9	9
x9	1184.5	36	10	10
x10	1315	40	11	11



S EX 120+ COMBI FRAME EQUAL OPENING SIZE					
TYPE A+B+CxN	H1 (mm)	H2 (mm)	H3 (mm)	H4 (mm)	N=2->10
S8+8+8xN	278	278	278	894	xN
S6+6+6xN	218	218	218	714	
S4+4+4xN	159.5	159.5	159.5	538.5	
S2+2+2xN	101	101	101	363	

NOTE:
A+B+CxN= SINGLE FRAMES FROM THREE EQUAL SIZES OFF FRAMES IN ROWS.

S EX 120+ COMBI FRAME VARIOUS FRAME SIZES					
TYPE A+B+CxN	H1 (mm)	H2 (mm)	H3 (mm)	H4 (mm)	N=2->10
S8+8+6xN	278	278	218	834	xN
S8+8+4xN	278	278	159.5	775.5	
S8+8+2xN	278	278	101	717	
S8+6+6xN	278	218	218	774	
S8+6+4xN	278	218	159.5	715.5	
S8+6+2xN	278	218	101	717	
S8+4+4xN	278	159.5	159.5	657	
S8+4+2xN	278	159.5	101	598.5	
S8+2+2xN	278	101	101	540	
S6+6+4xN	218	218	159.5	655.5	
S6+6+2xN	218	218	101	597	
S6+4+4xN	218	159.5	159.5	597	
S6+4+2xN	218	159.5	101	538.5	
S6+2+2xN	218	101	101	480	
S4+4+2xN	159.5	159.5	101	480	
S4+2+2xN	159.5	101	101	421.5	

NOTE:
A+B+CxN= SINGLE FRAMES FROM THREE DIFFERENT SIZES OFF FRAMES IN ROWS.

WIDTH OFF COMBI FRAME NUMBER OF PIECES					
COMBI (xN)	W (mm)	A (pcs)	B (pcs)	C (pcs)	D (pcs)
x2	271	12	3	3	3
x3	401.5	18	4	4	4
x4	532	24	5	5	5
x5	662.5	30	6	6	6
x6	793	36	7	7	7
x7	923.5	42	8	8	8
x8	1054	48	9	9	9
x9	1184.5	54	10	10	10
x10	1315	60	11	11	11

Rev	Type of revision	Date	Sign
-	-		



Item	Qty	Designation	Specification	Net Weight
ROXTEC INTERNATIONAL AB BOX 540 S-371 23 Karlskrona TEL: +46 455 366700 FAX: +46 455 82012		Designed by M PRZYBYLA Checked by J AKESSON Approved by J AKESSON	Date 2009-03-10 Format A2 Scale 1:5	General tolerance ISO 2768-12-MK EN ISO 1920-BE Welded details EN ISO 5817-B EN ISO 10042-B General surface roughness, Ra 12.5
			Title S EX 120+ COMBI S EX 120+ COMBI FRAME Drawing number S1016623	Projection method
			Restricted due to INFORMATION DRAWING	Rev -