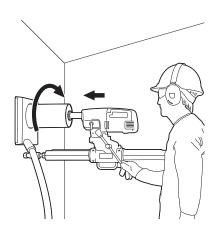


Aperture dimensions Roxtec G frame series tables

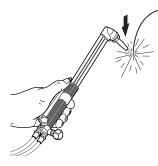


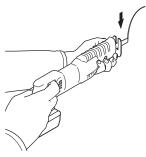
General

The table states the nominal dimensions for the aperture. Select appropriate fasteners suitable for the structure and load of the frame.

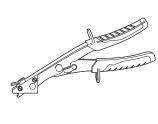
Tools

Various examples of tools. Use an appropriate tool to make an aperture.





Tiger saw





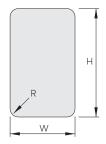
Nibbler

Hole saw

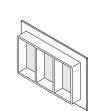
Cutting torch

Abbreviations

Z=Frame size. H=Aperture height. W=Aperture width. R=Aperture radius. r=Frame radius.

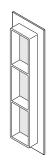


Aperture for rectangular transits.



A frame with three openings stacked in width is designated 6x3.

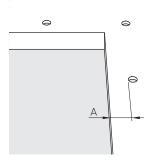
A frame with three openings stacked in a grid pattern is designated 6+6+6x3.



A frame with three openings stacked in height is designated 6+6+6x1.

Aperture dimensions for Roxtec GH, GHM, GH BG, GH FL100 and GH BG FL100 frames Bolted installations.

Z	H ±5					W	±5					R
2	128											
2+2	241											
2+2+2	354	1										
2+2+2+2	467	1										
4	187]										
4+4	358]										
4+4+4	530	1	~2	~2	~4	×5	ve	×7		×0	×10	G
4+4+4+4	701	x1	x2	х3	x4	x5	x6	x7	x8	x9	x10	Max R6
6	245	140	278	100	520	670	000	021	1061	1102	1222	1ax
6+6	475	148	210	409	539	670	800	931	1061	1192	1322	2
6+6+6	705	1										
6+6+6+6	935	1										
8	305	1										
8+8	595	1										
8+8+8	885	1										
8+8+8+8	1175											
Z	H ±5					W	±5					R
1	128											
1+1	241]										
1+1+1	354	1										
1+1+1+1	467]										
3	187	1										
3+3	358											
3+3+3	530				~4						v10	G
3+3+3+3	701	x1	x2	х3	x4	x5	x6	x7	x8	x9	x10	Max R6
5	245	00	150	220	200	270	110	511	501	652	700	/ax
5+5	475	88	158	229	299	370	440	511	581	652	722	2
5+5+5	705]										
5+5+5+5	935]										
7	305]										
7+7	595	1										
7+7+7	885	1										
1.1.1						1	1		1			



Recommended minimum edge distance in concrete and brick A= 60 mm.

Aperture dimensions for Roxtec G frames

Welded installations.

Z	H ±15					W:	±15					R
2	173											
2+2	284	1										
2+2+2	395	1										
2+2+2+2	506	1										
4	232	x1										
4+4	401			xЗ	x4	x5	x6	x7	x8	x9	x10	
4+4+4	571		x2									Max R6
4+4+4+4	910		×2									
6	290	188	318	449	579	710	840	971	1101	1232	1362	/la)
6+6	518	100	510	445	575	710	040	571		1232	1302	2
6+6+6	746]										
6+6+6+6	974											
8	350											
8+8	638											
8+8+8	926											
8+8+8+8	1214											
Z	H ±15					W :	±15					R
Z 1						W :	±15					R
	H ±15 173 284	_				W :	±15					R
1	173 284	-				W :	±15					R
1 1+1 1+1+1	173 284 395	-				W :	±15					R
1 1+1	173 284					W :	±15					R
1 1+1 1+1+1 1+1+1+1	173 284 395 506					W :	±15					R
1 1+1 1+1+1 1+1+1+1 3	173 284 395 506 232										×10	
1 1+1 1+1+1 1+1+1+1 3 3+3	173 284 395 506 232 401	x1	x2	x3	x4	W :	±15 x6	x7	x8	x9	x10	R6
1 1+1 1+1+1 1+1+1+1 3 3+3 3+3+3	173 284 395 506 232 401 571	-				x5	x6					R6
$ \begin{array}{r} 1\\ 1+1\\ 1+1+1\\ 3\\ 3+3\\ 3+3+3\\ 3+3+3\\ 3+3+3+3\\ \end{array} $	173 284 395 506 232 401 571 910	x1 128	x2 198	x3 269	x4 339			x7 551	x8 621	x9 692	x10 762	
$ \begin{array}{r} 1\\ 1+1\\ 1+1+1\\ 3\\ 3+3\\ 3+3\\ 3+3+3\\ 3+3+3\\ 3+3+3+3\\ 5\\ \end{array} $	173 284 395 506 232 401 571 910 290	-				x5	x6					R6
$ \begin{array}{r} 1\\ 1+1\\ 1+1+1\\ 3\\ 3+3\\ 3+3\\ 3+3+3\\ 3+3+3\\ 5\\ 5+5\\ 5+5$	173 284 395 506 232 401 571 910 290 518	-				x5	x6					R6
$ \begin{array}{r} 1\\ 1+1\\ 1+1+1\\ 3\\ 3+3\\ 3+3+3\\ 3+3+3\\ 3+3+3+3\\ 5\\ 5+5\\ 5+$	173 284 395 506 232 401 571 910 290 518 746	-				x5	x6					R6
$ \begin{array}{r} 1\\ 1+1\\ 1+1+1\\ 1+1+1+1\\ 3\\ 3+3+3\\ 3+3+3\\ 3+3+3+3\\ 5\\ 5+5\\ 5+5+5\\ 5+5+5\\ 5+5+5\\ 5+5\\ 5+5+5\\ 5+5$	173 284 395 506 232 401 571 910 290 518 746 974	-				x5	x6					R6
$ \begin{array}{r} 1\\ 1+1\\ 1+1+1\\ 3\\ 3+3+3\\ 3+3+3\\ 3+3+3+3\\ 5\\ 5+5+5\\ 5+5+5\\ 5+5+5\\ 5+5+5+5\\ 7\end{array} $	173 284 395 506 232 401 571 910 290 518 746 974 350	-				x5	x6					R6

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Disclaimer
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